

EPIC RESINS
PALMYRA, WISCONSIN

The Epic Resins facility, of Palmyra, Wisconsin, is a part of the Epic Corporation. This facility designs and manufactures epoxy resin and polyurethane adhesives, potting compounds, electrical and insulating varnishes, coatings, and laminating systems. The facility was built to prevent accidental releases in several areas. Floor drains were left out of the warehouse room and production room to eliminate releases. In addition, if the sprinkler system is activated, the storm sewer closes to create a pond and further deter releases. The facility is also ISO14001 certified.

AT A GLANCE:

Industry Sector:	SIC 3087
Business:	Manufactures epoxy resins, coatings, varnishes, adhesives and potting compounds
Facility Employees:	Fewer than 50
Accomplishments:	Reduce water use Reduce solid waste
Commitments:	Reduce hazardous waste Reduce potential for an accidental release Reduce potential for an accidental discharge to water
Address:	600 Industrial Boulevard Palmyra, Wisconsin 53156
Web site:	http://www.epicresins.com

ENVIRONMENTAL PERFORMANCE

Past Accomplishments

The Epic Resins facility has demonstrated its commitment to environmental performance through reduced water use and solid waste. Since 1999, the facility has:

- **Reduced water use** 97% in QC Laboratory, by adding a pump to recirculate water in the bath instead of constantly running water.
- **Reduced solid waste** 6% per 1000 lbs of waste generated. This was accomplished by implementing procedural changes and also through changes in the cleaning solvent.

Future Commitments

Epic Resins is working to reduce hazardous waste and the potential for accidental releases and discharges to water. By 2004 the facility will:

- **Reduce hazardous waste** 30% by converting to non-hazardous cleaning solvents and through adding new cleaning equipment.
- **Reduce potential for accidental releases** by updating equipment in ventilation systems, packaging equipment or storage systems. This will reduce the chance of human error and

will ensure zero accidental releases for the future.

- **Reduce potential for discharges to water** by investigating new ways to improve systems currently in place.

COMMUNITY OUTREACH

Inquiries and concerns from the community are documented and responded to by a member of the management team. In addition, the facility is open during business hours for people interested in tours or those who need to talk to members of the management team. The annual performance report will be posted in the facility's lobby and will also be available on their website at <http://www.epicresins.com>